

Work Order ID 130352

March-06-15 12:41:02 PM

130352

Page 1

Item ID: D350-607-241

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: AS350/355 Basket Mounting System

Start Date: 3/06/15 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 3/11/15 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals: Process Plan: [Signature] Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-607-1	A

100 Document Control

0.00 DAS
27
9-89

100

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile & type labels per PPP D350-607-241
CHG001
Paperwork not req'd if packaged with basket

0.00

4x DAS
26
9-89

ML5 1506-22

15-06-22

110 Pick Kit

0.00

110

Packaging

0.00

Memo

Packaging

4x DAS
27
9-89

JUN 22 2015



120 QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

4x DAS
26
9-89

15-06-22

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Item ID: D350-607-241

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: AS350/355 Basket Mounting System

Start Date: 3/06/15

Start Qty: 4.00

4

Cust Item ID:

Required Date: 3/11/15

Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-241

Location:

PPP rev:

DAS
06
9-89

DAS
02
9-89

JUN 23 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ

JUN 23 2015

MLJ JUN 23 2015

Picklist Print

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Work Order ID: 130352

130352

Parent Item: D350-607-241

D350-607-241

Parent Item Name: AS350/355 Basket Mounting System

Start Date: 3/06/15

Required Date: 3/11/15

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP RevA: New issue DD verified by:EC
as per ECN10-545 DD 10.04.16 verified by:EC
AS PER IIN REV.A DD VERF:JLM

IPP Rev:B
IPP REV:C 13.08.07

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2230-1		Manufactured	No			110	Each	281.0000	4	16			
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(*D2230-1*)
Mounting Lug

**

DAS
27
9-89

Location	Loc Qty	Loc Code
FG	4	
84136	4	
ST521	122	
115306	80	
116380	31	
116381	11	
ST546A	155	
112595	1	
113437	112	
116381	25	
116382	17	

DAS
26
9-89

D2230-3
(*D2230-3*)
Mounting Lug

Manufactured No

110 Each 31.0000 4 16

**

DAS
27
JUN 27 2015

Location	Loc Qty	Loc Code
FG	8	
109344	4	
89045	4	
ST521	23	
114921	3	
116378	1	
123324	19	

B130846

DAS
26
9-89

Picklist Print

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Work Order ID: 130352

Parent Item: D350-607-241

Parent Item Name: AS350/355 Basket Mounting System

130352

D350-607-241

Start Date: 3/06/15

Required Date: 3/11/15

Start Qty: 4.00

Required Qty: 4.00

D2732

Manufactured No

110 f

681.4000 2 8

D2732

Rubber Extrusion

DAS

27

9-89

Location

Loc Qty

Loc Code

ST412

429

117118

429

ST639

252.4

117118

252.4

B13074

8

1- cut qty (8) 3.00" long per dwg D2732-030

AN4-15A

Purchased

No

110 Each

438.0000 8 32

DAS

27

9-89

JUN 22 2015

AN4-15A

Bolt

Location

Loc Qty

Loc Code

GA

38

120449

38

ST325A

308

m130358

8

m131320

300

ST343

92

m131305

92

m13237

32

DAS

26

9-89

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Parent Item: D350-607-241

Parent Item Name: AS350/355 Basket Mounting System

130352

D350-607-241

Start Date: 3/06/15

Required Date: 3/11/15

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J

Purchased

No

110

Each

4,714.000

[16]

64

NAS1149D0463J

WASHER

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

264

M129390

264

ST260a

3000

M131624

3000

ST269

1053

M129390

510

M130799

543

m132317

64

MS21042L4

Purchased

No

110

Each

3,351.000

[8]

32

MS21042L4

Locknut

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

644

m127813

644

ST260a

1140

m130799

56

m131340

1084

ST305

1525

426

426

m128300

8

m128798

4

m130922

97

m131618

990

m132123

32

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Shop Packet Print

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REF

DAS
26
9-89

15-06-22

6.0 PARTS LIST

6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-241	BASKET CLAMP KIT INSTALLATION
2	2	5	5		D2022-101	SPACER
1	1	1	1		D2221	BASKET BASE ASSEMBLY
				4	D2230-1	LUG
				4	D2230-3	CLAMP
1	1	1	1		D2258-200	LABEL
1	1	1	1		D2324	STRUT
1		1			D2332-041	PROP ASSEMBLY
1	1				D2512	BASKET LID ASSEMBLY
1	1	1	1		D2530	HANDLE WELDMENT
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
				8	D2732-030	RUBBER CUSHION
2	2	2	2		D2931	BUMPER
		1	1		D2989-041	BASKET LID ASSEMBLY (OUTSIDE)
		1	1		D2989-043	BASKET LID ASSEMBLY (INSIDE)
	1				D350-607-141	AUTOMATIC LID OPENER INSTL
			1		D350-607-143	AUTOMATIC LID OPENER INSTL
2	2	2	2		AN3-16A	BOLT
2	2				AN4-7A	BOLT
5	5	5	5		AN4-12A	BOLT
		2	2		AN4-13A	BOLT
				8	AN4-15A	BOLT
1		7	5		AN4-22A	BOLT
1					AN4-24A	BOLT
4	4	4	4		AN5-17A	BOLT
2	2	2	2		MS20600AD4W3	RIVET (OR CR9163-4-3)
12	12	24	24	16	NAS1149D0463J	WASHER (OR AN960JD416)
2		2			NAS1149D0416J	WASHER (OR AN960JD416L)
4	4	4	4		NAS1149D0563J	WASHER (OR AN960JD516)
2	2	2	2		NAS1149DN832J	WASHER (AN960JD8)
		2	2		NAS1515H4	WASHER
4		4			AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
9	7	14	12	8	MS21042L4	NUT (OR MS21042-4)
4	4	4	4		MS21042L5	NUT (OR MS21042-5)